







VOYAGER PVC FREE FLOORING

HIGH PERFORMANCE - MINIMAL IMPACT

Hallmark Floors is proud to introduce Voyager PVC FREE resilient flooring. Hardwearing while completely free of polyvinyl chloride and other synthetic solvents, Voyager sets a new standard within resilient flooring for the healthcare industry. These floors are polypropylene based with a unique and durable construction, offering both high wear and heat resistance - making them ideal for the tough conditions within healthcare. Voyager features a variety of colors and naturally beautiful wood patterns, thermally sealed with protective finishes.

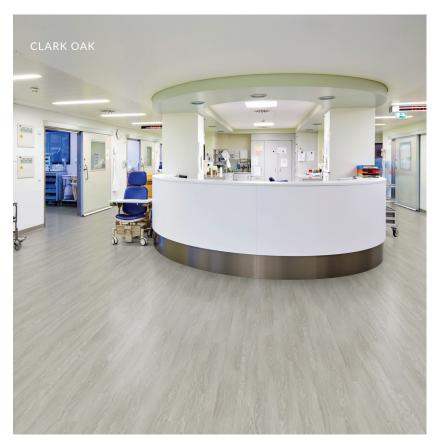
Voyager is FloorScore® Certified and GreenHealth Approved™ to meet the criteria established by Health Care Without Harm and Practice Greenhealth for sustainability.











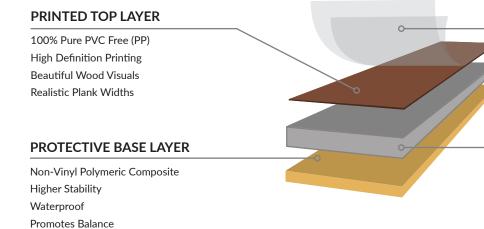
DETAILS	
DIMENSIONS:	6" x 36"
THICKNESS:	3mm
WEAR LAYER:	20mil
FINISH:	UV Ceramic
TEXTURE:	Authentic Wood Plank
EDGE DETAIL:	Square
CERTIFIED:	FloorScore® Certified
CONSTRUCTION:	PurCore PVC FREE
WARRANTY:	Limited 10 Year
FT2 / BOX:	36
LBS. / BOX	36.38
PIECES / BOX:	24
BOXES / PALLET:	50
LBS. / PALLET	1944

Engineered (PP) Construction



WATERPROOF





UV CERAMIC BEAD PROTECTION

Commercial Rated 20mil Wear Layers
UV Ceramic Bead Protection
Stain Resistant
Surperior Resistance to Scratching & Scuffing

PP CORE - POLYPROPELENE CORE

Non-Vinyl Polymeric Composite No Recycled Content Higher Stability & Density Formaldehyde Free- Neutral VOC













VOYAGER PVC FREE POLYPROPYLENE (PP) THERMOPLASTIC FLOORING

	0°F			240° F		
TEMPERATURE RANGE	-100	-500	50 100 1	150 200	250 300	
TEMPERATURE TOLERANCES	Low	Semi	Medium	Good	High	
CLARITY	Low	Semi	Medium	Good	High	
SOLVENT RESISTANCE	Low	Semi	Medium	Good	High	
CHEMICAL RESISTANCE	Low	Semi	Medium	Good	High	
IMPACT RESISTANCE	Low	Semi	Medium	Good	High	
SCRATCH RESISTANCE	Low	Semi	Medium	Good	High	
RECYCLABLE				Yes	No	

ASTM REPORTS

ASTM F1700	PASS Standard specs for vinyl floor tile
ASTM C1028	PASS Statis coefficient of friction
ASTM F970	PASS Static load limit
ASTM F925	PASS 24hr Chemical resistance [chart]
ASTM A2199	PASS Dimensional stability
ASTM D3844	PASS Abrasion Resistance
ASTM CA1350	PASS FloorScore®
ASTM F1514	PASS Heat stability, resistance to discoloration from heat
ASTM F1515	PASS Simulate indoor exposure to light stability, its effects on color changes
ASTM F137	PASS Flexibility
ASTM D4060	PASS Taber abrasion
ASTM F1914	PASS Short-term indentation & residual indentation
ASTM F410	PASS Wear layer thickness standard
ASTM F386	PASS Thickness
ASTM E648	PASS Critical radiant flux
ASTM E662	PASS Smoke density (flaming)

TRAFFIC / WARRANTY

EN 34 Heavy Commercial	
10 Years	

ENVIRONMENTAL SCORECARD

Floor Score® Certified LEED Credit 4.3 Low Emitting Indoor air quality LEED 4.1 - Low emitting adhesive







COMPARE	PVC Free	Competiton	LVT
Free of Halogens, Plasticizers, Chlorine & Phthalates			
Low VOCs improve indoor air quality, no need to "air out" a space before use			
No wax option keeps your floor looking great for decades			
FoorScore® Certified			
Low maintenance - Saving energy, water, chemicals & labor			
Low VOC's - CA 1350 Compliant			
May contribute to USGBC - LEED credits			
ISO 14001 (Environmental Commitment) Certified			
ISO 9001 (Quality Assured) Certified			
Waterproof			
Comercially Rated			
Health Product Declarations (HPD) Ingredient / Hazard disclosure		•	
Verified by SCS Global Servises Health Production Declaration			
8x greater Taber abrasion resistance (16,000 cylces)			
Higher heat stability - 2x more than other PVC Free products			
Solvent resistant. Safer against acetones & keytones			
Chemical Free - iodine free, 24 hours			
100% recyclable - contains no recycled content			

STAINING AGENT	SURFACE DULLING	SURFACE ATTACK	COLOR CHANGE	STAINING AGENT	SURFACE DULLING	SURFACE ATTACK	COLOR CHANGE	
CHEMICAL				HOSPITAL STAINS AND CH	EMICALS [CON	TINUED]		
5% acetic acid	0	0	0	Provine-iodine	0	0	0	
5% sodium hydroxide	0	0	0	Rhondamine b. base	0	0	0	
Sulfuric acid	0	0	0	Urea solution	0	0	0	
38% hydrochloric acid	0	0	0	Wright's blood stain	0	0	1	
30% ammonium hydroxide	0	0	0	SOLVENTS				
15% potassium hydroxide	0	0	0	70% isopropyl alcohol	0	0	0	
HOSPITAL STAINS AND CHEM	ICALS			Acetone	0	0	0	
Anilline blue 2.5	0	0	0	37% formaldehyde	0	0	0	
Basic fuchsin	0	0	3	Ethyl (denatured) alcohol	0	0	0	
Carbol fuchsin	0	0	3	Mineral spirits	0	0	0	
Dialysis solution	0	0	0	Turpentine	0	0	0	
Eosin 1%	0	0	1	MISCELLANIOUS STAINS A	MISCELLANIOUS STAINS AND CHEMICALS			
Giesma blood stain	0	0	1	Bleach	0	0	0	
Hema 3 solution	0	0	0	Mineral oil	0	0	0	
Hematoxylin 5%	0	0	0	5% ammonia	0	0	0	
Hydrogen peroxide 30%	0	0	0	5% phenol	0	0	0	
lodine tincture	0	0	0	Gasoline	0	0	0	
Methylene blue	0	0	0	Kerosine	0	0	0	
Potassium permanganate 5%	0	0	0	Olive oil	0	0	0	



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